



# MU Series Mini Free Mount Cylinder

## Compendium of MU Series

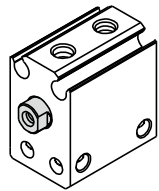
**Seven bore size are available**

Bore size: 4, 6, 8, 10, 12, 16, 20

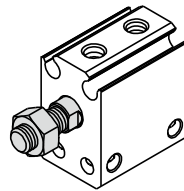
**Magnetic switch slots around the cylinder body**

There are magnetic switch slots around the cylinder body convenient to install inducting switch.

**Two kinds of rod type**



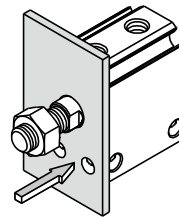
Female thread



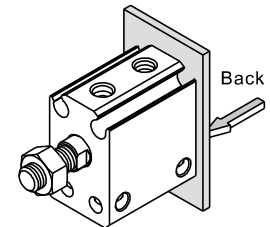
Male thread

**Mounted from 4 directions**

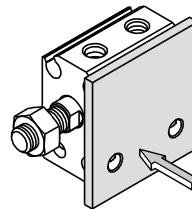
Cylinder can be mounted from 4 directions, and convenient to install and use.



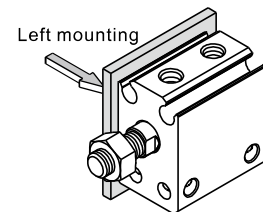
Front mounting



Back mounting



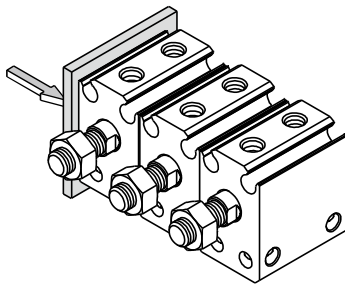
Right mounting



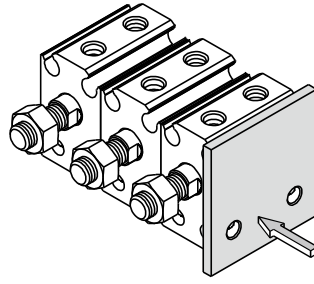
Left mounting

**Mounted side by side**

Multitudinous cylinder can be mounted side by side to save space.



Mounted side by side from left



Mounted side by side from right

## Criteria for selection: Cylinder thrust

Unit: Newton(N)

Bore size	Rod size	Acting type	Pressure area(mm <sup>2</sup> )	Operating pressure(MPa)							
				0.1	0.2	0.3	0.4	0.5	0.6	0.7	
4	2	Single acting_push	12.6	-	0.3	1.6	2.8	4.1	5.3	6.6	
		Double acting	Push side	12.6	1.3	2.5	3.8	5.0	6.3	7.6	8.8
			Pull side	9.4	0.9	1.9	2.8	3.8	4.7	5.6	6.6
6	4	Single acting_push	28.3	-	-	5.1	7.9	10.7	13.5	16.4	
		Double acting	Push side	28.3	-	5.7	8.5	11.3	14.2	17.0	19.8
			Pull side	15.7	-	3.1	4.7	6.3	7.9	9.4	11.0
8	5	Single acting_push	50.3	-	-	8.3	13.4	18.4	23.4	28.5	
		Double acting	Push side	50.3	-	10.1	15.1	20.1	25.2	30.2	35.2
			Pull side	30.6	-	6.1	9.2	12.2	15.3	18.4	21.4
10	6	Single acting_push	78.5	-	8.7	16.5	24.4	32.2	40.1	47.9	
		Double acting	Push side	78.5	1.3	15.7	23.6	31.4	39.3	47.1	55.0
			Pull side	50.3	0.9	10.1	15.1	20.1	25.2	30.2	35.2
12	6	Single acting_push	113.1	-	13.6	24.9	36.2	47.5	58.9	70.2	
		Double acting	Push side	113.1	11.3	22.6	33.9	45.2	56.5	67.9	79.2
			Pull side	84.8	8.5	17.0	25.4	33.9	42.4	50.9	59.4
16	8	Single acting_push	201.1	-	27.0	47.1	67.2	87.3	107.4	127.5	
		Double acting	Push side	201.1	20.1	40.2	60.3	80.4	100.5	120.6	140.7
			Pull side	150.8	15.1	30.2	45.2	60.3	75.4	90.5	105.6
20	10	Single acting_push	314.2	-	36.8	68.2	99.7	131.1	162.5	193.9	
		Double acting	Push side	314.2	31.4	62.8	94.2	125.7	157.1	188.5	219.9
			Pull side	236.5	23.7	47.1	70.7	94.2	117.8	141.4	164.9

## Installation and application



- When load changes in the work, the cylinder with abundant output capacity shall be selected.
- Relative cylinder with high temperature resistance or corrosion resistance shall be chosen under the condition of high temperature or corrosion.
- Necessary protection measure shall be taken in the environment with higher humidity, much dust or water drops, oil dust and welding dregs.
- Dirty substances in the pipe must be eliminated before cylinder is connected with pipeline to prevent the entrance of particles into the cylinder.
- The medium used by cylinder shall be filtered to 40μm or below.
- As both of the front cover and piston of the cylinder are short, typically too large stroke can not be selected.
- Anti-freezing measure shall be adopted under low temperature environment to prevent moisture freezing.
- The cylinder shall avoid the influence of side load in operation to maintain the normal work of cylinder and extend the service life.
- If the cylinder is dismantled and stored for a long time, please conduct anti-rust treatment to the surface. Anti-dust caps shall be added in air inlet and outlet ports. The front and back cover can not be dismantled, which shall be especially noticed.



# Mini free mount cylinder

## MU Series

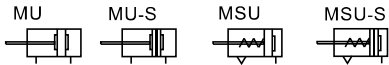


### Specification

Bore size(mm)	4	6	8	10	12	16	20
Acting type	MU: Double acting			MSU: Single acting_Pull type			
Fluid	Air(to be filtered by 40μm filter element)						
Operating pressure	Double acting	0.15~0.7MPa(22~100psi)					
	Single acting	0.3~0.7MPa(44~100psi)			0.2~0.7MPa(29~100psi)		
Proof pressure	1.2MPa(175psi)						
Temperature °C	-20~70						
Speed range mm/s	Double acting: 30~500			Single acting: 50~500			
Stroke tolerance	+1.0 0						
Cushion type	No					Bumper	
Port size	M3×0.5					M5×0.8	

Add) Refer to P519 for detail of sensor switch.

### Symbol



### Product feature

1. JIS standard is implemented.
2. Cylinder can be mounted from 4 directions, and convenient to install and use.
3. Multitudinous cylinder can be mounted side by side to save space.
4. The front end of the cylinder is designed with boss. Centering can be done easily.
5. The internal diameter of the body is treated with rolling followed by the treatment of hard anodizing, forming an excellent abrasion resistance and durability.
6. With magnet type is of the feature of position sensing.
7. There are magnetic switch slots around the cylinder body, which is convenient to install inducting switch.
8. The seal of piston adopts heterogeneous two-way seal structure. It has compact dimension and the function of grease reservation.

### Stroke

Bore size (mm)		Standard stroke (mm)	Max.std stroke
4	Double acting	4 6 8 10 15 20	20
	Single acting	4 6	6
6	Double acting	4 6 8 10 15 20 25 30	30
	Single acting	4 6 8	8
8	Double acting	4 6 8 10 15 20 25 30	30
	Single acting	4 6 8 10	10
10	Double acting	4 6 8 10 15 20 25 30	30
	Single acting	4 6 8 10	10
12	Double acting	5 10 15 20 25 30 35 40 45 50	50
	Single acting	5 10	10
16	Double acting	5 10 15 20 25 30 35 40 45 50	50
	Single acting	5 10	10
20	Double acting	5 10 15 20 25 30 35 40 45 50	50
	Single acting	5 10	10

Note) 1. Please contact the company for other special strokes.

2. The dimensions of non-std stroke cylinder has the same dimensions as the next longer stroke std. stroke cylinder. e.g. 23mm stroke cylinder has the same dimensions of 25 std. stroke cylinder.

### Ordering code

MU  12 × 10 S

MSU  12 × 10 S

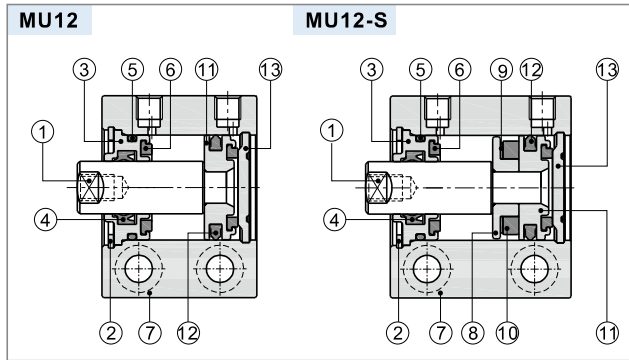
① ② ③ ④ ⑤ ⑥

① Model	② Body mounted type	③ Bore size	④ Stroke	⑤ Magnet	⑥ Rod type	
MU: Mini free mount cylinder (double acting)	No this code	4	Refer to stroke table for details	No this code(Without magnet)	Blank: No thread; B: Male thread	
		6				
		8				
		10				
MSU: Mini free mount cylinder (single acting-push)	Blank: Transverse mounting R: Axial mounting	12		Blank: Without magnet S: With magnet		Blank: Female thread B: Male thread
		16				
		12				
		20				

# Mini free mount cylinder

## MU Series

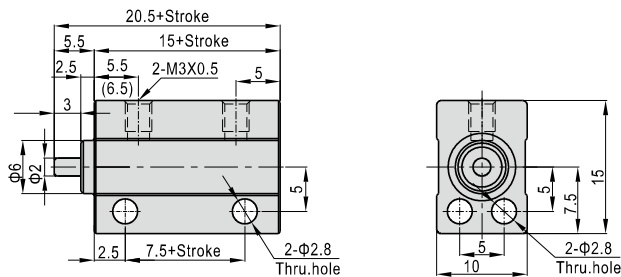
### Inner structure and material of major parts



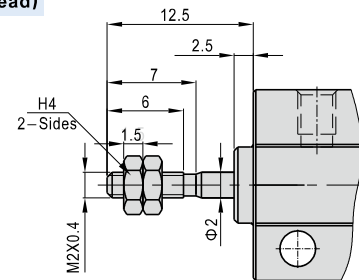
NO.	Item	Material
1	Piston rod	Stainless steel or Carbon steel with 20 μ m chrome plated
2	C clip	Spring steel
3	Front cover	Aluminum alloy
4	Front cover packing	NBR
5	O-ring	NBR
6	Bumper	TPU
7	Body	Aluminum alloy
8	Magnet holder	Brass(Φ 12)/Aluminum alloy(Others)
9	Magnet washer	NBR
10	Magnet	Sintered metal (Neodymium-iron-boron)
11	Piston	Brass(Φ 12,16)/Aluminum alloy(Others)
12	Piston seal	NBR
13	Back cover	No(Φ 12,16)/Aluminum alloy

### Dimensions

#### Φ4

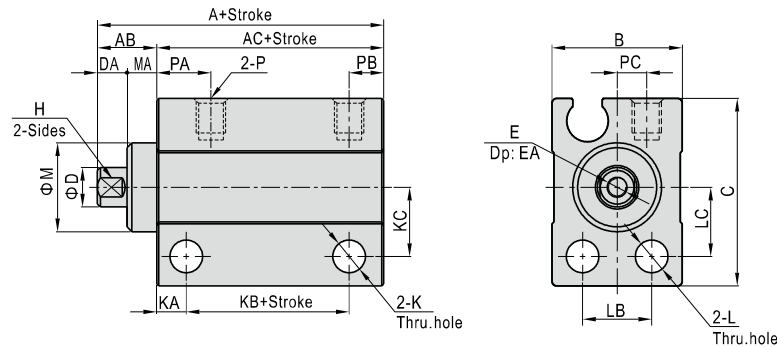


#### Φ4(Male thread)



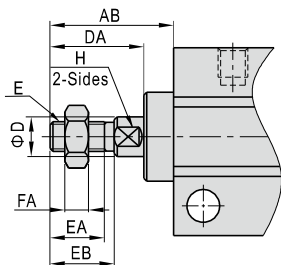
[Note] The value in the "( )" is single-acting type's value.

#### Φ6~Φ10



Bore size\Item	With magnet			Without magnet			AB	B	C	D		DA	E	EA	H	K	KA	KC	L	LB	LC	M	MA	P	PA	PB	PC
	A	AC	KB	A	AC	KB				MU	MSU																
6	24	18	11.5	19	13	6.5	6	13	19	4	3.5	3	M2.5×0.45	5	3.5	3.3	3	7	3.3	7	7	9	3	M3×0.5	5.5	3.5	3
8	24	18	11.5	19	13	6.5	6	13	21	5	3	3	M3×0.5	6	4.5	3.3	3	8	3.3	7	8	11	3	M3×0.5	5.5	3.5	3
10	24	18	11.5	19	13	6.5	6	13.5	22	6	3	3	M3×0.5	6	5	3.3	3	8.5	3.3	7	8.5	12	3	M3×0.5	5.5	3.5	3.5

#### Φ6~Φ10(Male thread)



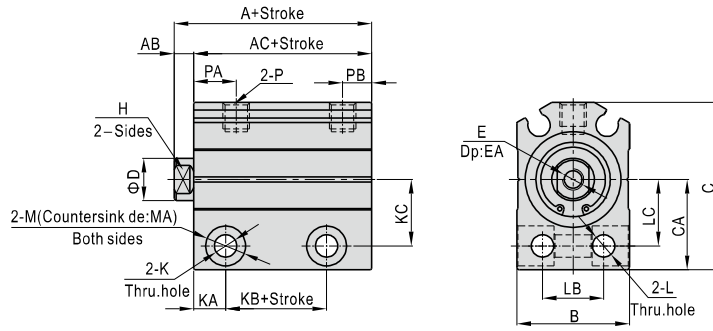
Bore size\Item	AB	D(MU)	D(MSU)	DA	E	EA	EB	FA	H
6	12.5	4	3.5	9.5	M3×0.5	5.5	6.5	2.4	3.5
8	14.5	5	5	11.5	M4×0.7	7	8.5	3	4.5
10	16.5	6	6	13.5	M5×0.8	9	10.5	4	5

[Note] The unmarked dimensions are the same as Female type.

# Mini free mount cylinder

## MU Series

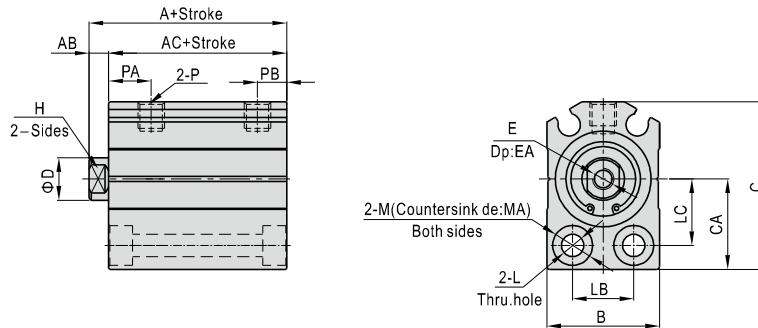
### Φ 12~ Φ 20(Transverse mounted)



Bore size/Item	With magnet			Without magnet			AB	B	C	CA	D	E	EA	H	K	KA	KC	L	LB	LC	M	MA	P	PA	PB
	A	AC	KB	A	AC	KB																			
12	25.5(30.5)	22(27)	8.5(13.5)	20.5(25.5)	17(22)	3.5(8.5)	3.5	17	28.5	15.5	6	M3×0.5	6	5	4.3	6	11	4.3	8	11	7.5	7	M5×0.8	7.5	5
16	27(32)	23.5(28.5)	9(14)	22(27)	18.5(23.5)	4(9)	3.5	21	31.5	17	8	M4×0.7	8	6	4.3	6	12.5	4.3	11.5	12.5	7.5	7	M5×0.8	8	5.5
20	29(34)	24.5(29.5)	10.5(15.5)	24(29)	19.5(24.5)	5.5(10.5)	4.5	25	38.5	21	10	M5×0.8	7	8	5.5	7	15.5	5.5	13.5	15.5	9	9	M5×0.8	9	5.5

[Note] The value in the "( )" are single-acting type's value.

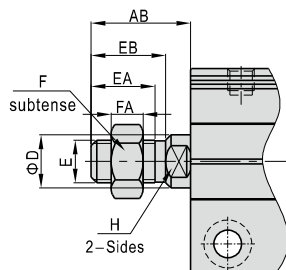
### Φ 12~ Φ 20(Axial mounted)



Bore size/Item	With magnet		Without magnet		AB	B	C	D	CA	E	EA	H	L	LB	LC	M	MA	P	PA	PB
	A	AC	A	AC																
12	25.5(30.5)	22(27)	20.5(25.5)	17(22)	3.5	17	28.5	6	15.5	M3×0.5	6	5	4.3	8	11	7.5	4.5	M5×0.8	7.5	5
16	27(32)	23.5(28.5)	22(27)	18.5(23.5)	3.5	21	31.5	8	17	M4×0.7	8	6	4.3	11.5	12.5	7.5	4.5	M5×0.8	8	5.5
20	29(34)	24.5(29.5)	24(29)	19.5(24.5)	4.5	25	38.5	10	21	M5×0.8	7	8	5.5	13.5	15.5	9	5.5	M5×0.8	9	5.5

[Note] The value in the "( )" are single-acting type's value.

### Φ 12~ Φ 20(Male thread)



Bore size/Item	AB	D	E	EA	EB	F	FA	H
12	14	6	M5×0.8	9	10.5	8	4	5
16	15.5	8	M6×1.0	10	12	10	5	6
20	18.5	10	M8×1.25	12	14	12	6	8

[Note] The unmarked dimensions are the same as Female type.